

Claims

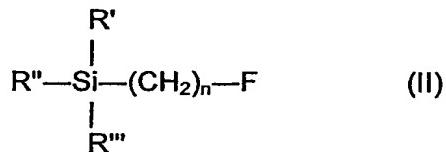
1. A process for preparation of a fluorohaloalkane of formula (I)

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wherein X is halo and n is an integer of from 1 to 6; which comprises:
reaction of the corresponding organosilicon compound of formula (II):

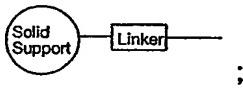
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wherein n is as defined for the compound of formula (I); and
R', R'', and R''' are independently selected from C₁₋₆ alkyl and C₁₋₆ haloalkyl; and
R'' may alternatively be the group:

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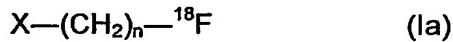
with a compound of formula (III):



25 wherein X is as defined for the compound of formula (I) and Y is halo.

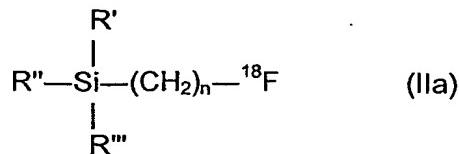
2. A process according to claim 1 for preparation of a [¹⁸F]fluorohaloalkane of
formula (Ia)

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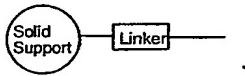
wherein X is halo and n is an integer of from 1 to 6; which comprises:
reaction of the corresponding organosilicon compound of formula (IIa):

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wherein n is as defined for the compound of formula (Ia); and
 R', R'', and R''' are independently selected from C₁₋₆ alkyl and C₁₋₆ haloalkyl; and
 R'' may alternatively be the group:

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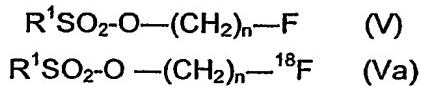
with a compound of formula (III):



15 wherein X is as defined for the compound of formula (Ia) and Y is halo.

3. A process according to claim 1 or 2 which comprises the further step:

- (i) isolation of the compound of formula (I) or (Ia); and/or
- 20 (ii) conversion of the compound of formula (I) or (Ia) to a corresponding fluoroalkylsulphonyl ester of formula (V) or (Va) respectively:



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wherein n is as defined for the compound of formula (I) or (Ia), and R' is selected from C₁₋₆ alkyl, C₁₋₆ perfluoroalkyl, aryl, tolyl, perfluoroaryl, and perfluorotolyl.

30 4. A process according to any one of claims 1 to 3 which comprises the further step:

(i) use of the resulting compound of formula (I) or (Ia) in the preparation of a fluoroalkyl ligand or radiotracer, such as a [F¹⁸]fluoroalkylated radioligand or [F¹⁸]-radiotracer.

5. A process according to claim 4 wherein the radioligand or radiotracer prepared is selected from:

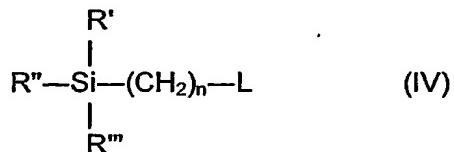
- 2-(1,1-dicyanopropen-2-yl)-6-(2-[¹⁸F]-fluoroC₁₋₆alkyl)-methylamino)naphthalene,
- 5 3-(2'-[¹⁸F]fluoroC₁₋₆alkyl)spiperone,
- [¹⁸F][2-fluoroC₁₋₆alkoxy-5-(5-trifluoromethyl-tetrazol-1-yl)-benzyl]-([2S,3S]-2-phenyl-piperidin-3-yl)-amine,
- 2-beta-carbomethoxy-3-beta-(4-iodophenyl)-8-(3-[¹⁸F]fluoroC₁₋₆alkyl)-nortropane,
- [¹⁸F]fluoroC₁₋₆alkylflumazenil, and
- 10 [¹⁸F]fluoroC₁₋₆alkyl-choline.

6. A process according to claim 4 or 5 wherein the [¹⁸F]fluoroalkylated radioligand prepared is selected from:

- 2-(1,1-dicyanopropen-2-yl)-6-(2-[¹⁸F]-fluoroethyl)-methylamino)naphthalene,
- 15 3-(2'-[¹⁸F]fluoroethyl)spiperone,
- [¹⁸F][2-fluoromethoxy-5-(5-trifluoromethyl-tetrazol-1-yl)-benzyl]-([2S,3S]-2-phenyl-piperidin-3-yl)-amine),
- 2-beta-carbomethoxy-3-beta-(4-iodophenyl)-8-(3-[¹⁸F]fluoropropyl)-nortropane,
- [¹⁸F]fluoroethylflumazenil),
- 20 [¹⁸F]fluoromethyl-choline, and
- [¹⁸F]fluoroethyl-choline).

7. A process for the preparation of a compound of formula (II) or (IIa) as defined in claim 1 or 2 which comprises reaction of a compound of formula (IV):

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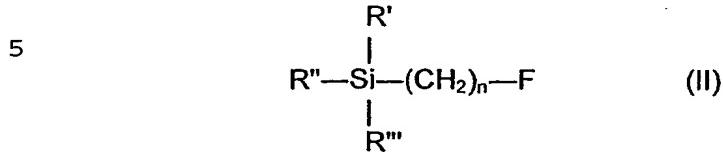


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wherein n, R', R'', and R''' are as defined for the compound of formula (II) or (IIa), and L is a leaving group;

with a source of F^- , preferably $^{18}F^-$ in the presence of a phase transfer catalyst.

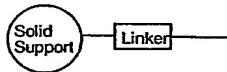
8. A compound of formula (II):



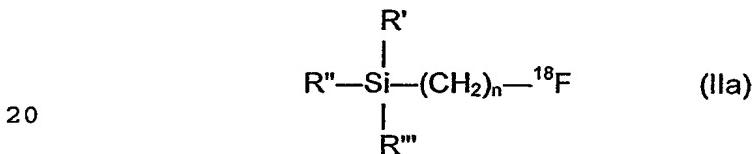
10 wherein n is an integer of from 1 to 6; and

R' and R''' are independently selected from C₁₋₆ alkyl and C₁₋₆ haloalkyl; and

R'' is the group:



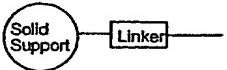
15 9. A compound of formula (IIa):



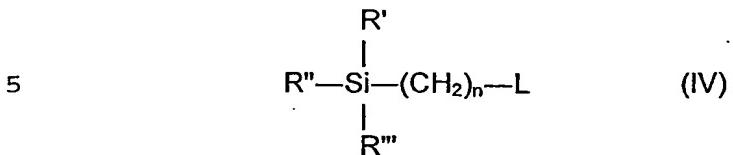
wherein n is an integer of from 1 to 6; and

R', R'', and R''' are independently selected from C₁₋₆ alkyl and C₁₋₆ haloalkyl; and

25 R'' may alternatively be the group:

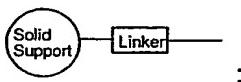


10. A compound of formula (IV):



wherein n is an integer of from 1 to 6;

- 10 R', R'', and R''' are independently selected from C₁₋₆ alkyl and C₁₋₆ haloalkyl; and
R'' may alternatively be the group:



L is a group $-\text{OSO}_2\text{R}^2$ wherein R^2 is selected from C₁₋₆ alkyl, C₁₋₆ perfluoroalkyl, aryl, perfluoroaryl, tolyl, and perfluorotolyl;

- 15 provided that:

 - (a) when R'' is C₁₋₆ alkyl or C₁₋₆ haloalkyl, n is not 1; and
 - (b) when R'' is C₁₋₆ alkyl or C₁₋₆ haloalkyl and n is 2 to 6, L is not -OSO₂CH₃ or -OSO₂(para-methyl)phenyl.